



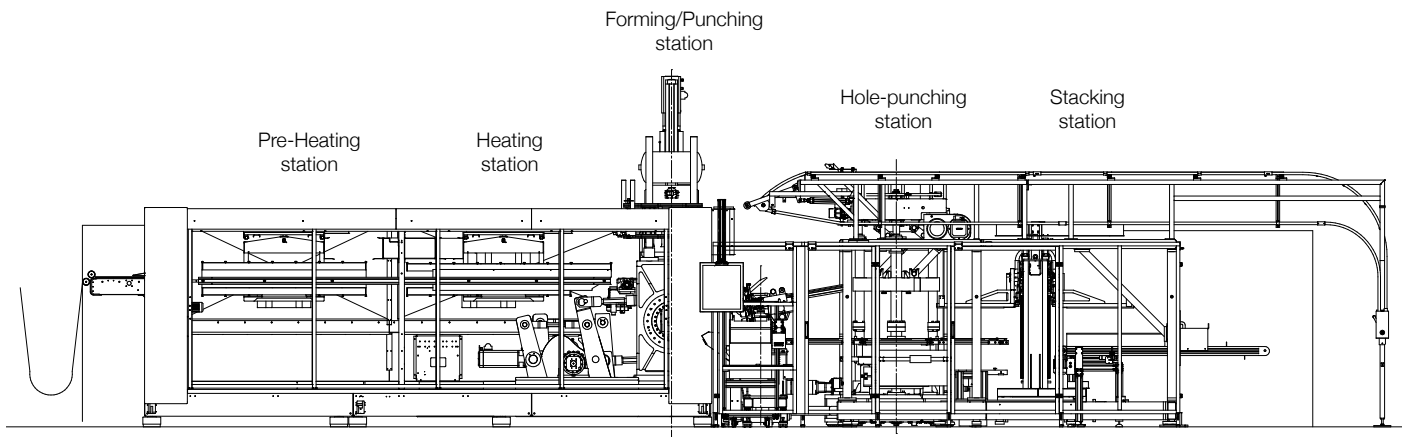
Packaging Industry

KDS HOLE-PUNCHING AND STACKING UNIT FOR THERMORUNNER KTR 6.1 SPEED



The hole-punching and stacking unit KDS integrated in the Thermorunner KTR 6.1 Speed is the ideal solution for a large-scale production of flower pots. Product quality and efficiency are incomparable.

The line is used for the manufacture of flower pots made of PS, PP, PET, PLA and others. It offers low production costs with maximum output.



Hole-punching and stacking unit
KDS FOR
KTR 6.1 Speed



Solid and precise: punch press and tool



Reliable stacking in vertical arrangement



Tag slot, highest accuracy made in form-/punching tool

The perfect system ...

- Thermoforming machine KTR 6.1 Speed – maximum cavities and output
- Form-/punching tool – highest cooling capacity, integrated tag-hole punch
- KDS – Punching station/tool – precise positioning and final centering of product
- KDS – Stacking station/tool – vertical, 2 magazines, non-stop production

... to grow your flower business!

Turn-key solutions for your products

Thermoforming machine, tooling and automation for downstream out of one hand



Bottom holes, freedom in quantity and shape

Technical Data	KTR 6.1 Speed	KDS
Maximum forming area	785 x 585 mm	780 x 560 mm
Maximum tool dimensions	1090 x 600 mm	–
Maximum tool weight (block)	1300 kg	15/40 kg (picker/basket)
Maximum height of formed part	150 mm/190 mm	180 mm
Maximum film width	810 mm	805 mm
Maximum production speed	45 cycles/min.	35 cycles/min.